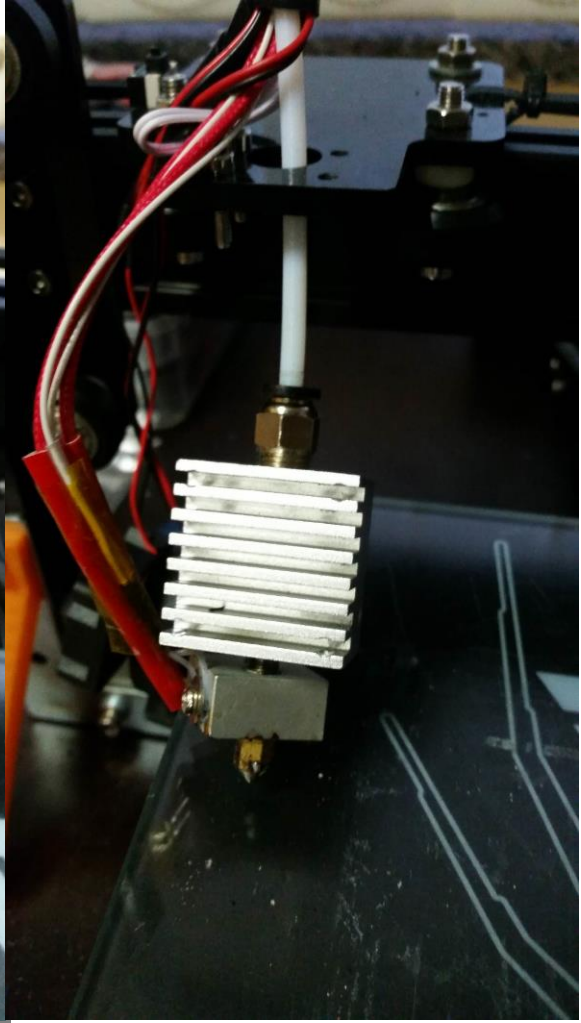
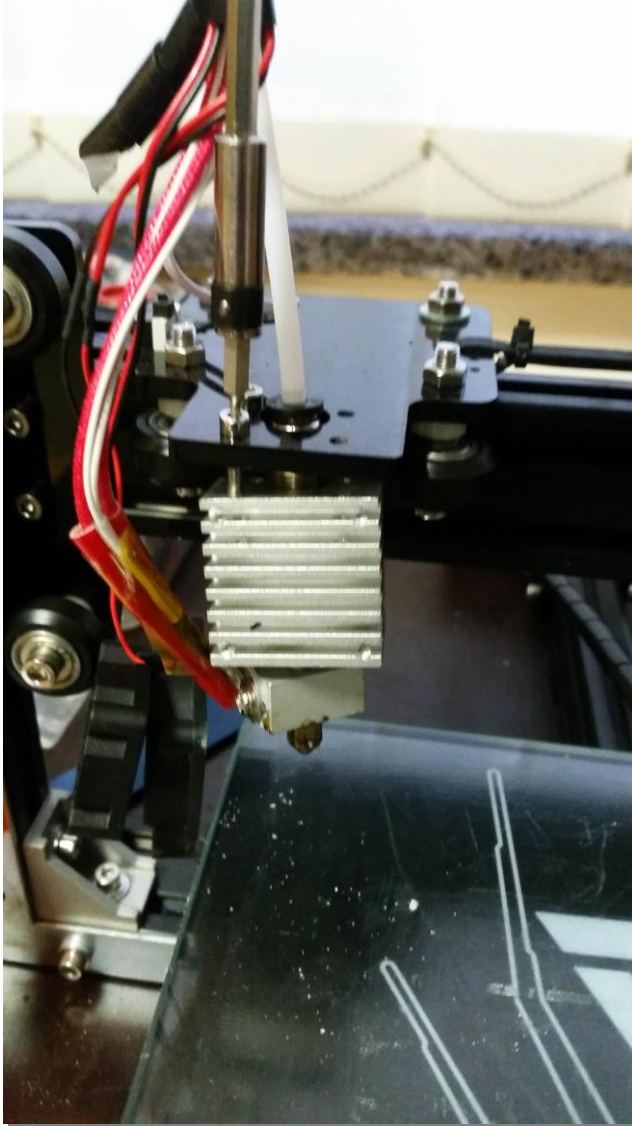
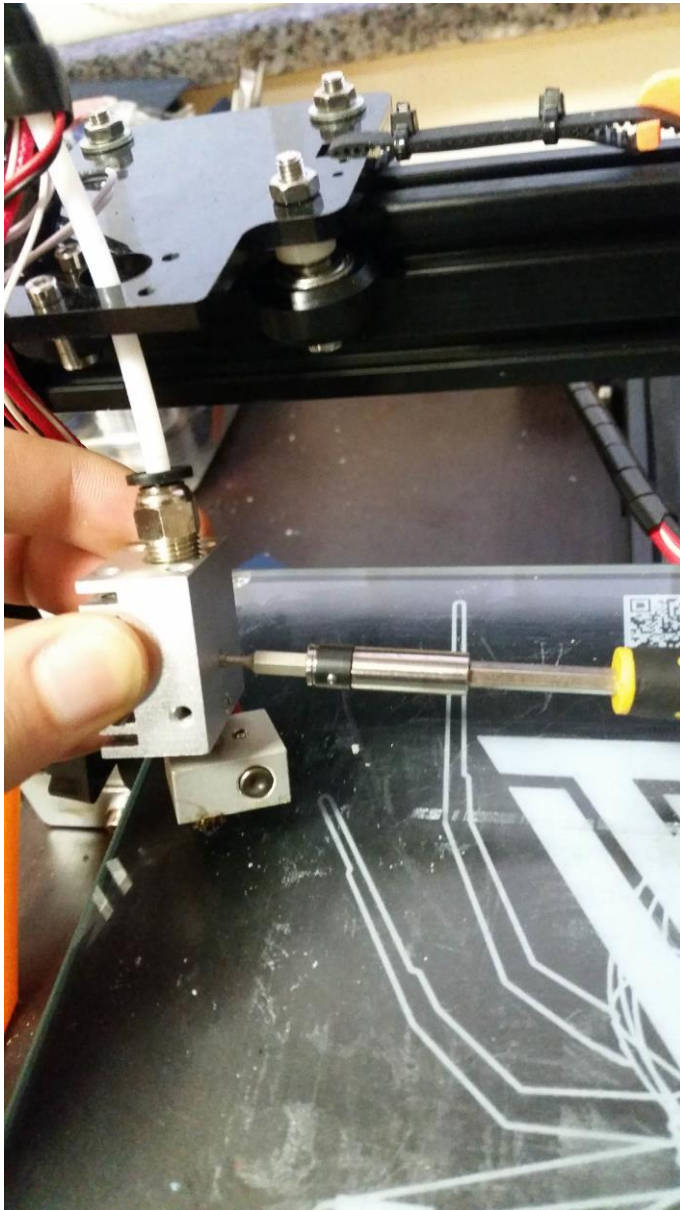


Hotend unclogging and assembly

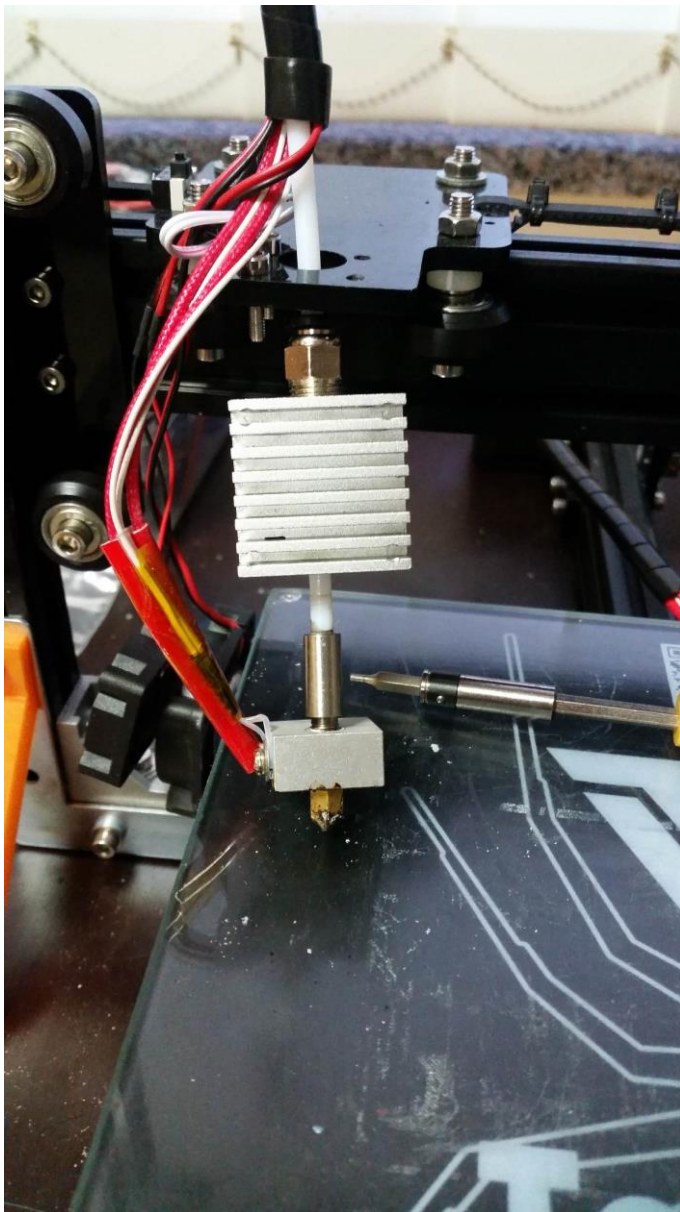
1. Unscrew the hotend (it's already loose because i started taking pictures after i disassembled it)



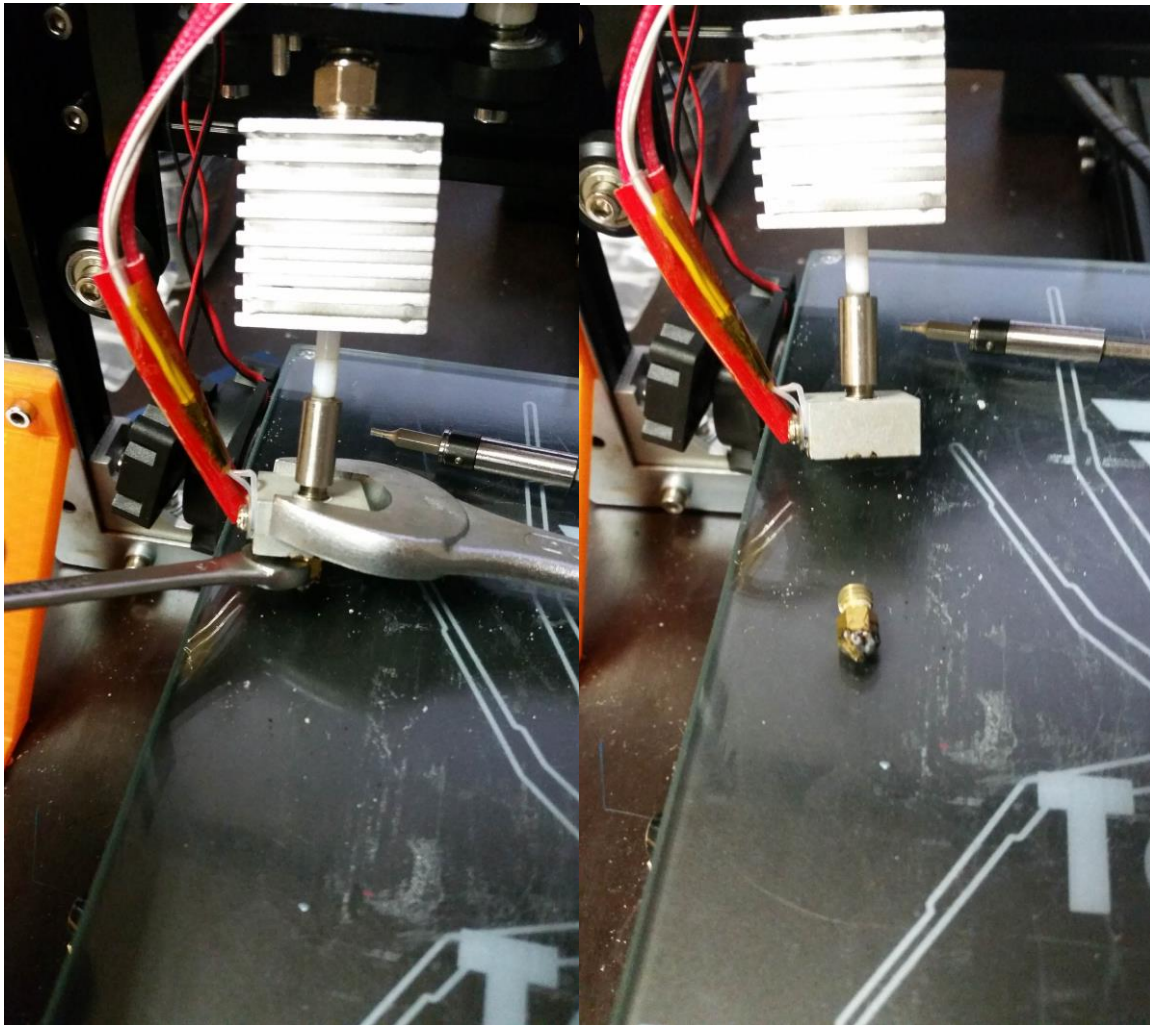
2. Unscrew the set screws



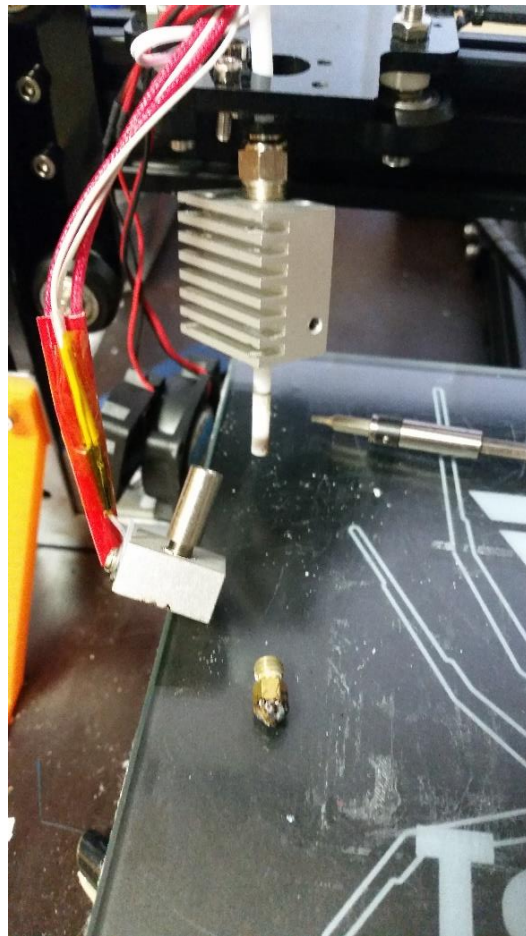
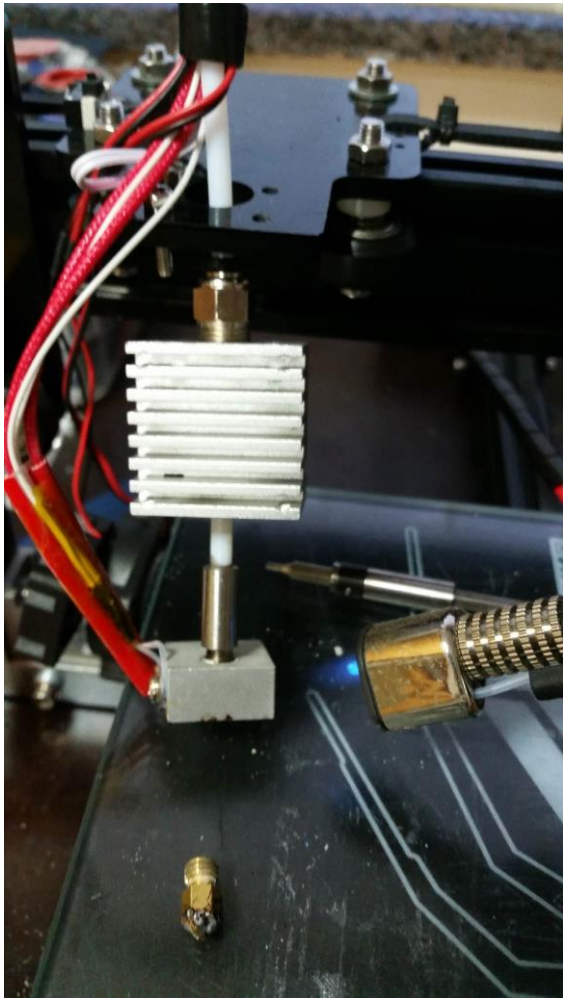
3. Move the heatsink up



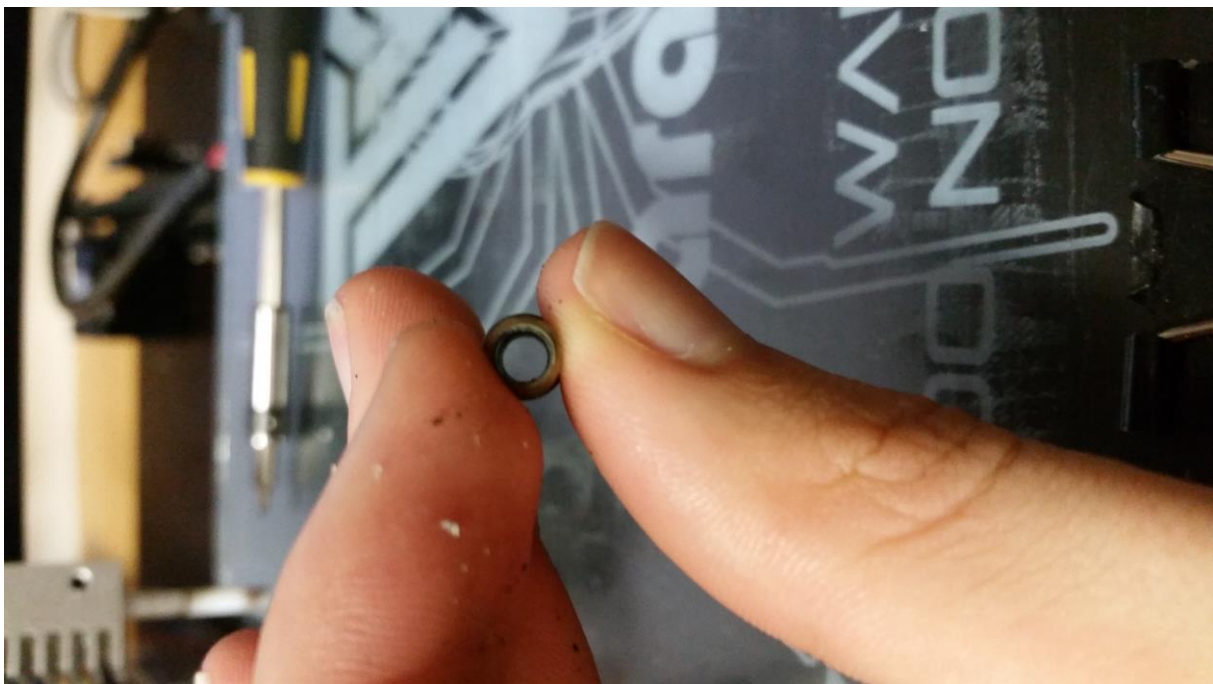
5. Unscrew the nozzle (20mm on the heatblock, 6mm for the nozzle)



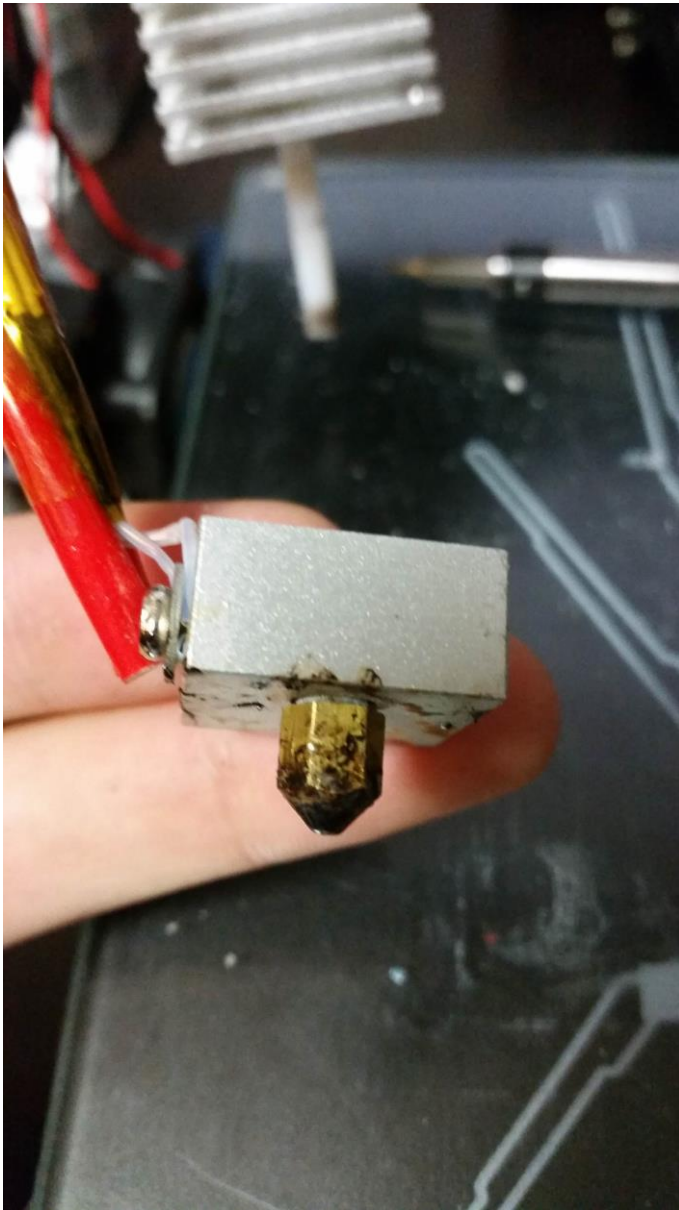
6. Heat up the heatblock and pull the PTFE tube out



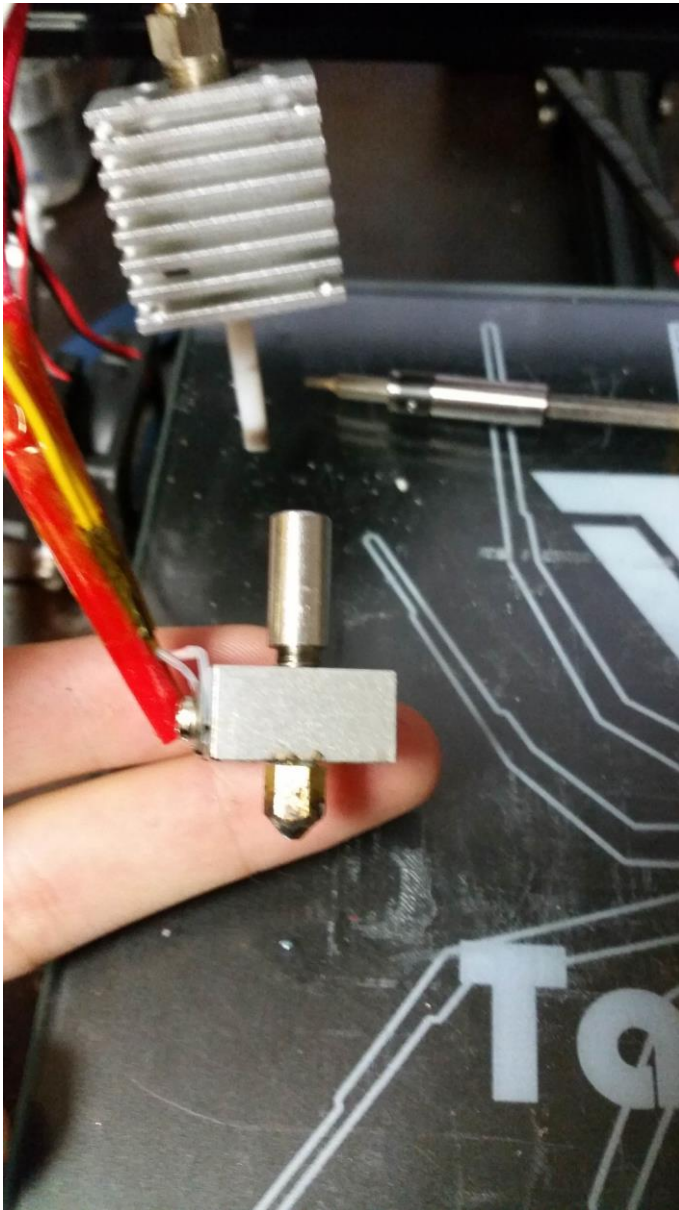
7.Heat up the heatbreak and push the plastic out of the heatbreak or drill it out with a 4mm drill bit



8. Screw the nozzle back in and back out half a turn



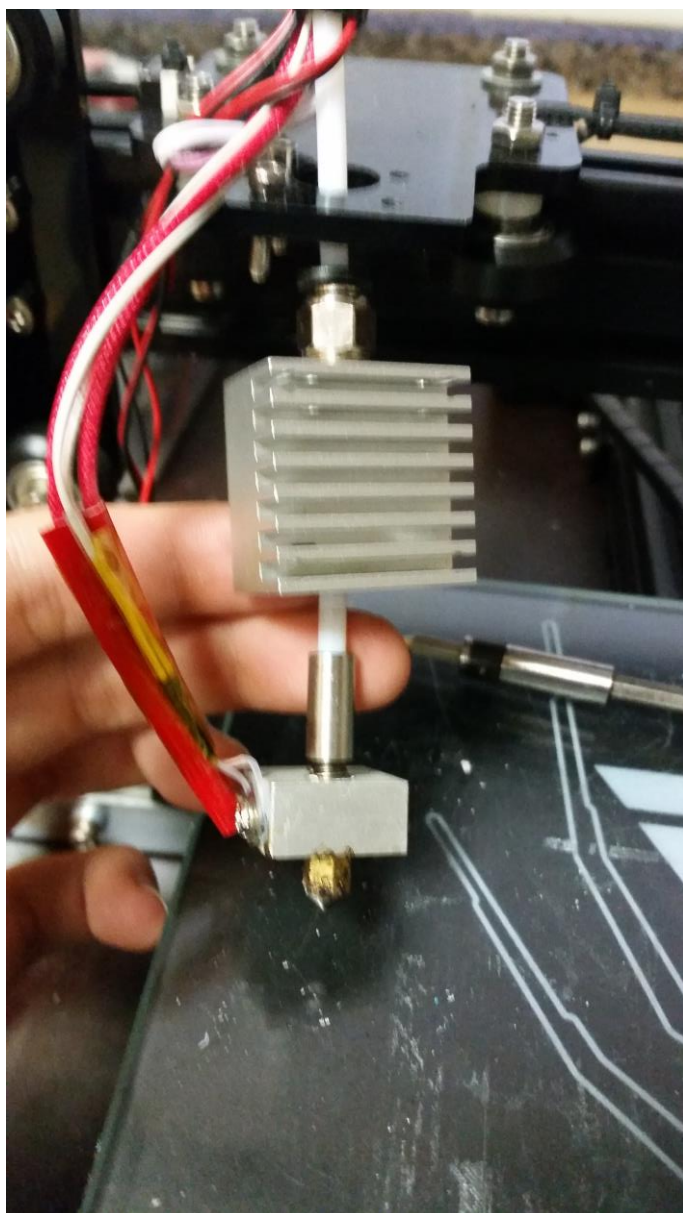
9. Screw in the heatbreak



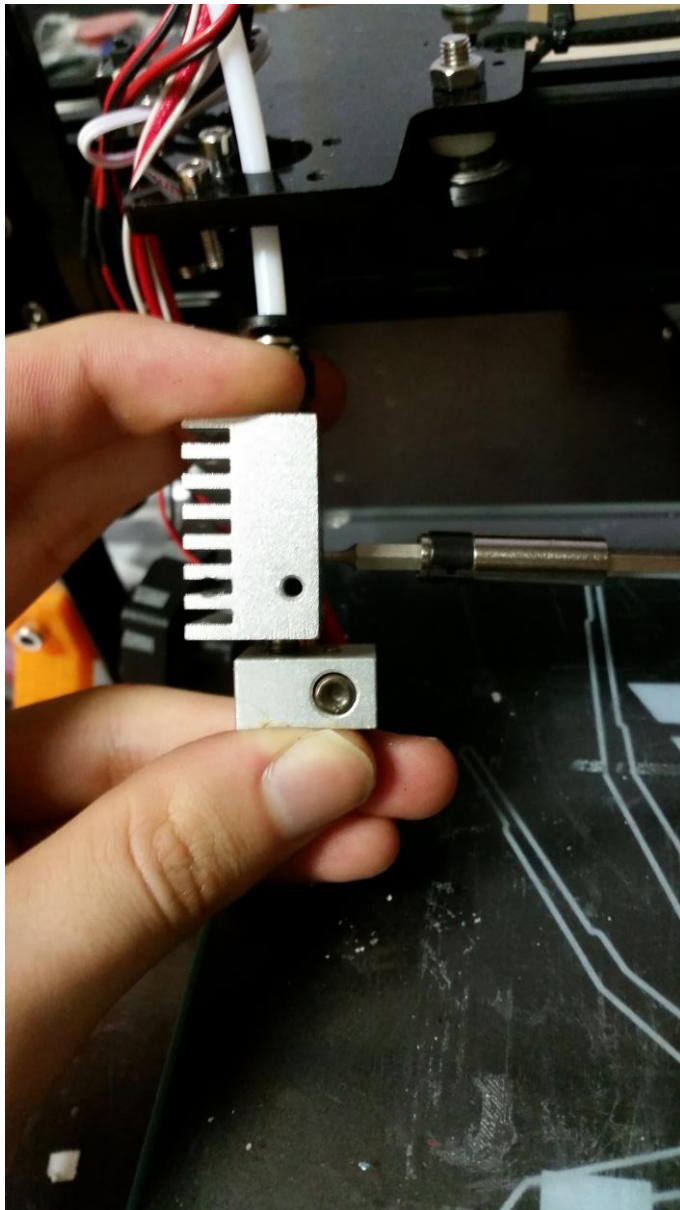
10. Tighten the nozzle to the heatbreak



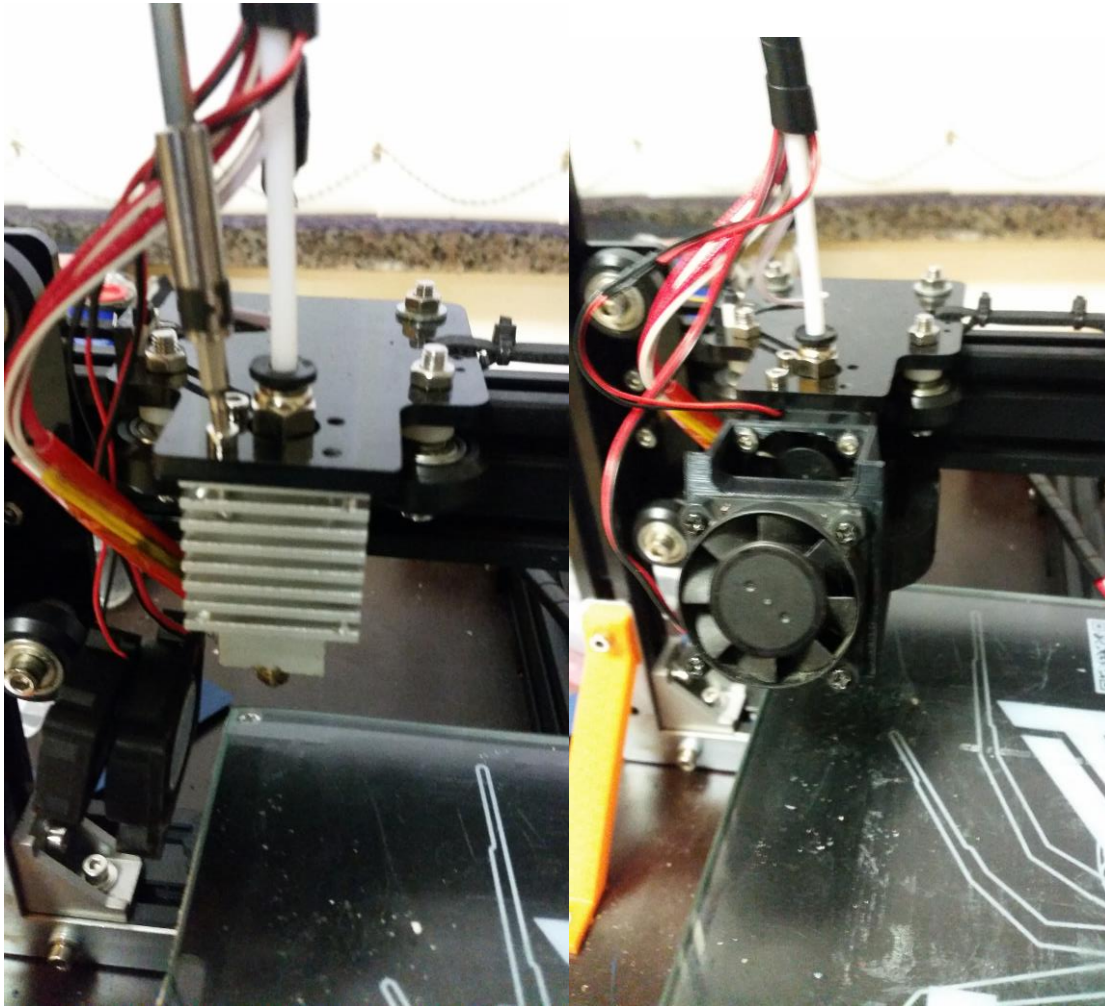
11. Insert the PTFE tube back in the heatbreak



12. Squeeze the heatsink to the heatblock so that the PTFE tube is pushed against the nozzle and tighten the set screws



13. Assemble everything back



This is it. It's not rocket surgery :P, the better you do it the less times you'll have to do it.

Key things to watch out for:

- Make sure that the ptfe tube touches the top of the nozzle
- Make sure the nozzle is tight against the heatbreak